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APPLICATION NO.	F	ILING DATE	FIRST NAMED INVENTOR	ATTORNEY DOCKET NO.	CONFIRMATION NO.	
10/092,768	<del></del>	03/07/2002	Dieter Kress	2147.GLE.PT 8295		
26986	7590	07/28/2004		EXAMINER		
		NT COMPAGNI,	P.C.	WALSH, BRIAN D		
136 SOUTH SUITE 700	MAIN S	TREET		ART UNIT	PAPER NUMBER	
SALT LAKE CITY, UT 84101				3722		

DATE MAILED: 07/28/2004

Please find below and/or attached an Office communication concerning this application or proceeding.

			· <b>y</b>					
	Application No.	Applicant(s)	7					
	10/092,768	KRESS ET AL.	/					
Office Action Summary	Examiner	Art Unit						
	Brian D. Walsh	3722	L					
The MAILING DATE of this communication Period for Reply	appears on the cover sheet w	ith the correspondence addre	ss					
A SHORTENED STATUTORY PERIOD FOR RE	FPLY IS SET TO EXPIRE 3 M	MONTH(S) FROM						
THE MAILING DATE OF THIS COMMUNICATION  - Extensions of time may be available under the provisions of 37 CF after SIX (6) MONTHS from the mailing date of this communication. If the period for reply specified above is less than thirty (30) days, If NO period for reply is specified above, the maximum statutory provided to reply within the set or extended period for reply will, by some any reply received by the Office later than three months after the rearned patent term adjustment. See 37 CFR 1.704(b).	ON. FR 1.136(a). In no event, however, may a in n. a reply within the statutory minimum of thir eriod will apply and will expire SIX (6) MON statute, cause the application to become Al	reply be timely filed  rty (30) days will be considered timely.  NTHS from the mailing date of this comm  BANDONED (35 U.S.C.§ 133).	unication.					
Status								
1) Responsive to communication(s) filed on 2	28 May 2004.							
2a) ☐ This action is <b>FINAL</b> . 2b) ☑	This action is non-final.							
, —	<del>, _</del>							
closed in accordance with the practice und	der <i>Ex parte Quayle</i> , 1935 C.E	). 11, 453 O.G. 213.						
Disposition of Claims								
4) Claim(s) 9-14,17-22,24,25 and 28-30 is/ar	e pending in the application.							
4a) Of the above claim(s) is/are with	ndrawn from consideration.							
5) Claim(s) is/are allowed.								
6) Claim(s) <u>9-14,17-22,24,25 and 28-30</u> is/ar	e rejected.							
	Claim(s) is/are objected to.							
8) Claim(s) are subject to restriction a	nd/or election requirement.							
Application Papers								
9)☐ The specification is objected to by the Exam								
10)⊠ The drawing(s) filed on <u>28 May 2004</u> is/are								
Applicant may not request that any objection to								
Replacement drawing sheet(s) including the co								
11)☐ The oath or declaration is objected to by th	e Examiner. Note the attache	a Office Action of form PTO-	152.					
Priority under 35 U.S.C. § 119								
12)⊠ Acknowledgment is made of a claim for for	eign priority under 35 U.S.C.	§ 119(a)-(d) or (f).						
a)⊠ All b)□ Some * c)□ None of:								
1.⊠ Certified copies of the priority docum								
2. Certified copies of the priority docum								
3. Copies of the certified copies of the		i received in this National Sta	age					
application from the International Bu	•	tracaivad						
* See the attached detailed Office action for a	i list of the certified copies flot	received.						
Attachment(s)								
I) ⊠ Notice of References Cited (PTO-892) 2) □ Notice of Draftsperson's Patent Drawing Review (PTO-948		Summary (PTO-413) (s)/Mail Date						
3) Information Disclosure Statement(s) (PTO-1449 or PTO/SI	B/08) 5) Notice of I	Informal Patent Application (PTO-15	52)					
Paper No(s)/Mail Date	6) Other:							

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#### **DETAILED ACTION**

## Claim Rejections - 35 USC § 103

The text of those sections of Title 35, U.S. Code not included in this action can be found in a prior Office action.

1. Claims 9, 12 – 14, 17 – 20, 22, 24 and 28 – 30 are rejected under 35 U.S.C. 103(a) as being unpatentable over Brooks (U.S. Pat. No. 3,896,532) in view of Lyon et al. (U.S. Pat. No. 5,100,269, hereinafter "Lyon").

Regarding claims 9, 20 and 24, Brooks discloses a tool comprising a blade plate (44) of triangular shape having a front side, a cutter formed at one apex of the shape opposite an inner side of the triangular shape (best shown in figure 2). Brooks further discloses a clamping lug (48) to assist in retaining the cutting insert within the tool holder.

Regarding claim 12, Brooks discloses the body of the tool holder is at least partially cylindrical (col. 3, lines 25 - 26). Clearly the tool is centered about a longitudinal axis.

Regarding claim 14, it is clear in figure 2 that the cutter has a radius of curvature.

Regarding claims 18 and 20, Brooks discloses the body of the tool holder has a radially extending arched projection (32) located in proximity to the cutting insert, the projection supporting the cutting insert (col. 3, lines 59 - 62).

Regarding claim 19, it is clear that the tool body of Brooks is constructed as one piece, whether unitary or combined from individual elements.

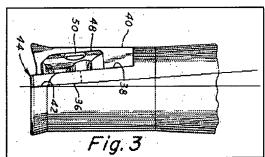
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Regarding claim 22, it is clear that the projection (32) of Brooks extends circumferentially form a point near the blade plate (42) to (and well beyond) a distance of about 90 degrees about the long axis of the tool body.

Regarding claim 29, Brooks discloses the cutter extends radially from the base body.

Brooks also discloses (in figure 3) that the front side of the blade plate is oriented at an acute angle with respect to a plane transecting the central axis of the tool body.

Regarding claim 30, while it is understood that illustrations in patents are not necessarily drawn to scale, the acute angle (of claim 29) disclosed by Brooks is measured to be approximately 6 degrees,



in the center of the range (4 - 8 degrees) claimed by Applicant. It is therefore reasonable to assert that Brooks discloses this element of the invention.

Brooks discloses all of the elements as set forth in the above rejections, however, Brooks shows that the cutting insert includes a central hole that permits a clamping plate, placed over a pin, to retain the insert within the holder. Brooks fails to disclose a linear groove on the triangular cutting insert.

Regarding claims 9, 20 and 24, Lyon discloses a cutting tool similar to the instant invention comprising a tool holder (50), a cutting insert (10) and a clamping plate (72) for retaining the cutting insert within the holder. Lyon discloses using a linear groove (36) in the cutting insert extending parallel to a rear surface (16) of the insert in combination with the clamping plate (72).

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Regarding claim 13, it is clear that the groove on the tool of Lyon is "in close proximity to the cutter."

Regarding claims 17 and 28, Lyon teaches a clamping arm (72) that includes two non-parallel lateral surfaces at an acute angle to one another (see figure 9).

It would have been obvious to one of ordinary skill in the art at the time the invention was made to modify the clamping hole of Brooks with the linear groove and clamping arm taught by Lyon since Lyon teaches this arrangement in a cutting tool holder in order to assist in accurately placing the insert with respect to the holder in a repeatable manner (col. 3, lines 20 – 23).

2. Claims 10, 11 and 25 are rejected under 35 U.S.C. 103(a) as being unpatentable over Brooks in view of Lyon and in further view of Minshall (U.S. Pat. No. 6,196,774).

Regarding claims 10, 11 and 25, Brooks, as modified by Lyon, disclose all of the elements as set forth in the above rejections. Lyon discloses a groove in the top surface of the insert but is silent with respect to the angle with which an edge of the groove makes with the plane of the front side of the blade.

Minshall discloses a cutting insert (21) including a groove (32) on the top (31) of the insert that has an angle of *approximately* 10 degrees (see figure 4) with the bottom surface of the insert. Minshall states the angle can be between 10 and 20 degrees (col. 1, lines 47 - 54 and col. 3, lines 7 - 14).

Therefore, it would have been obvious to one of ordinary skill in the art at the time the invention was made to modify the groove of Brooks, as modified by Lyon, to have an angle of about 10 degrees as taught by Minshall since Minshall inherently teaches the use of this angle in

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order to provide a surface for engaging a clamping arrangement used to retain the tool within the holder.

3. Claim 21 is rejected under 35 U.S.C. 103(a) as being unpatentable over Brooks in view of Lyon and in further view of Sorice (U.S. Pat. No. 3,887,974).

Regarding claim 21, Brooks and Lyon disclose all of the elements as set forth in the above rejections, however, they fail to disclose the use of a shim (or spacer) in the cutting tool.

Sorice discloses a cutting tool and holder similar to the instant invention comprising an elongate shank (10), clamping member (22), grooved insert (24/18) and radial projection. Sorice discloses the use of a shim (34).

It would have been obvious to one of ordinary skill in the art at the time the invention was made to modify the holder of Brooks, as modified by Lyon, to include the shim as taught by Sorice since it is inherent that a shim can be used to supply a holder with a replaceable seating surface for a cutting insert (col. 2, lines 48 - 55).

#### Conclusion

4. The prior art made of record and not relied upon is considered pertinent to applicant's disclosure. Severson (U.S. Pat. No. 3,027,786), Erkfritz (U.S. Pat. No. 3,354,526), Penoyar (U.S. Pat. No. 3,574,911), Wiman et al. (U.S. Pat. No. 5,810,518) and Japanese Patent Documents (59224203) and (55065004) show similar cutting tools.

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### Response to Arguments

5. The Examiner has considered Applicant's arguments, but they are moot in view of the new grounds for rejection.

## Faxing of Responses to Office Actions

6. In order to reduce pendency and avoid potential delays, TC 3700 is encouraging FAXing of responses to all Office Actions directly into the Group at (703) 872-9306. This practice may be used for filing papers not requiring a fee. It may also be used for filing papers which require a fee by applicants who authorize charges to a PTO deposit account. Please identify the Examiner and art unit at the top of your cover sheet. Papers submitted via FAX into TC 3700 will be promptly forwarded to the Examiner.

Any inquiry concerning this communication or earlier communications from the examiner should be directed to Brian Walsh whose telephone number is (703) 605-0638. The examiner can normally be reached on Monday - Friday 8:30 A.M. to 6:00 P.M., with every-other Friday off.

If attempts to reach the examiner by telephone are unsuccessful, the examiner's supervisor, Andrea Wellington can be reached on (703) 308-2159.

Any inquiry of a general nature or relating to the status of this application or proceeding should be directed to the receptionist whose telephone number is (703) 308-1148.

BDW

July 15, 2004

A. L. WELLINGTON
SUPERVISORY PATENT EXAMINER

TECHNOLOGY CENTER 3700